

INCH-POUND

MIL-DTL-11589/145F
8 September 2014
 SUPERSEDING
 MIL-DTL-11589/145E
 13 October 2009

DETAIL SPECIFICATION SHEET

RIBBON, COAST GUARD UNIT COMMENDATION

This specification is approved for use by all
 Departments and Agencies of the Department of Defense

The requirements for acquiring the product described herein shall consist of this specification sheet
 and the latest issue of MIL-DTL-11589.

COLOR PATTERN: Size: Regular

Finish: Moiré

TOTAL WIDTH	WIDTH OF STRIPES INCHES		FUNCTION OF STRIPES	COLOR & CABLE NUMBER			
				STRIPES			FILLING YARN
1-3/8" (35.0mm)	1/32	0.8 mm	Edge & Binder	Ultramarine Blue	HS	67118	White HA 67101
	3/32	2.4 mm	Ground	Ultramarine Blue	HS	67118	
	1/8	3.2 mm	Ground	Air Force Yellow	HC	67103	
	1/8	3.2 mm	Ground	Cardinal Red	HBE	67155	
	17/64	6.7 mm	Ground	Myrtle Green	HCP	67190	
	3/32	2.4 mm	Ground	White	HA	67101	
	17/64	6.7 mm	Ground	Myrtle Green	HCP	67190	
	1/8	3.2 mm	Ground	Cardinal Red	HBE	67155	
	1/8	3.2 mm	Ground	Air Force Yellow	HC	67103	
	3/32	2.4 mm	Ground	Ultramarine Blue	HS	67118	
	1/32	0.8 mm	Edge & Binder	Ultramarine Blue	HS	67118	

COLOR PATTERN: Size: Streamer

Finish: Moiré

TOTAL WIDTH	WIDTH OF STRIPES INCHES		FUNCTION OF STRIPES	COLOR & CABLE NUMBER			
				STRIPES			FILLING YARN
2-3/4" (70.0mm)	1/32	0.8 mm	Edge & Binder	Ultramarine Blue	HS	67118	White HA 67101
	7/32	5.6 mm	Ground	Ultramarine Blue	HS	67118	
	1/4	6.4 mm	Ground	Air Force Yellow	HC	67103	
	1/4	6.4 mm	Ground	Cardinal Red	HBE	67155	
	17/32	13.5 mm	Ground	Myrtle Green	HCP	67190	
	3/16	4.6 mm	Ground	White	HA	67101	
	17/32	13.5 mm	Ground	Myrtle Green	HCP	67190	
	1/4	6.4 mm	Ground	Cardinal Red	HBE	67155	
	1/4	6.4 mm	Ground	Air Force Yellow	HC	67103	
	7/32	5.6 mm	Ground	Ultramarine Blue	HS	67118	
	1/32	0.8 mm	Edge & Binder	Ultramarine Blue	HS	67118	

CHANGES FROM PREVIOUS ISSUE: Marginal notations are not used in this revision to identify changes with respect to the previous issue due to the extent of the changes.

Custodians:

Army - IH

Coast Guard - CG1

Preparing activity:

Army - IH

Review activity:

DLA - CT

(Project No. 8455-2014-271)

NOTE: The activities listed above were interested in this document as of the date of this document. Since organizations and responsibilities can change, you should verify the currency of the information above using the ASSIST Online database at <https://assist.dla.mil>.